

## Understanding Accelerometer Scale Factor and Offset Adjustments

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### INTRODUCTION

The ADXL50 and ADXL05 accelerometers are small, low cost, easy to use devices. These modern integrated circuits have an onboard buffer amplifier that allows the user to change the output scale factor and 0 *g* bias level.

The output scale factor of an accelerometer is simply how many volts output are provided per *g* of applied acceleration. This should not be confused with its resolution. The resolution of the device is the lowest *g* level the accelerometer is capable of measuring. Resolution is principally determined by the device noise and the measurement bandwidth.

The 0 *g* bias level is simply the dc output level of the accelerometer when it is not in motion or being acted upon by the earth's gravity.

### SETTING THE ACCELEROMETER'S SCALE FACTOR

Figure 1 shows the basic connections for using the onboard buffer amplifier to increase the output scale factor. The nominal output level in volts from  $V_{PR}$  (the preamplifier output) is equal to the *g* forces applied to the sensor (along its sensitive axis) times the output scale factor of the accelerometer. The ADXL50 has a preset scale factor of 19 mV/*g* at its preamplifier output,  $V_{PR}$ ; the ADXL05's scale factor is 200 mV/*g*. The use of the buffer is always recommended, even if the preset scale factor is adequate, as the buffer helps prevent any following circuitry from loading-down the  $V_{PR}$  output.

In Figure 1, the output scale factor is simply the output at  $V_{PR}$  times the gain of the buffer, which is simply the value of resistor R3 divided by R1. In all cases, never use more gain than is needed to provide a convenient scale factor, as the buffer gain not only amplifies the signal but any noise or drift as well. Too much gain can also cause the buffer to saturate and clip the output waveform.

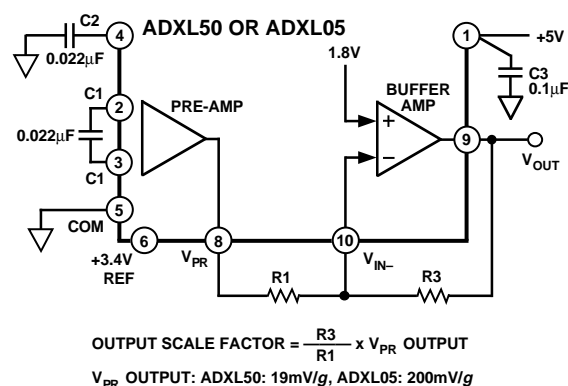


Figure 1. Basic Buffer Connections

The circuit of Figure 1 is entirely adequate for many applications, but its accuracy is dependent on the pretrimmed accuracy of the accelerometer, and this will vary by product type and grade. For the highest possible accuracy, an external trim is recommended. As shown by Figure 2, this consists of a potentiometer, R1a, in series with a fixed resistor, R1b.

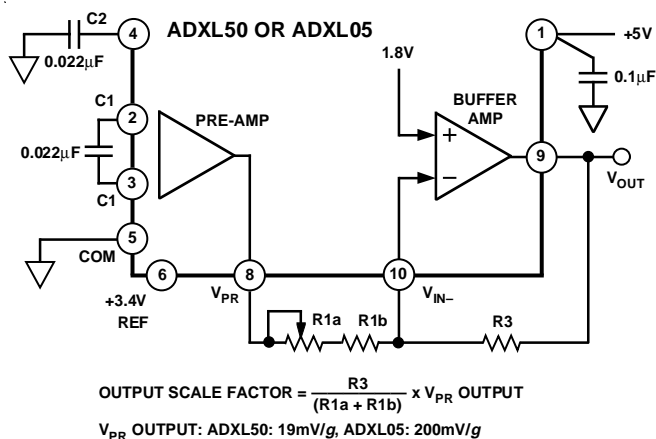


Figure 2. External Scale Factor Trimming

## SETTING THE ACCELEROMETER'S 0 g BIAS LEVEL, AC COUPLED RESPONSE

If a dc (gravity sensing) response is not needed, then the use of ac coupling between  $V_{PR}$  and the buffer input is highly recommended. AC coupling virtually eliminates any 0 g drift and allows the maximum buffer gain without clipping. The basic ac coupling circuit is shown in Figure 3. Resistor R1 and Capacitor C4 together form a high pass filter whose corner frequency is  $1/(2 \pi R1 C4)$ . This means that this simple filter will reduce the signal from  $V_{PR}$  by 3 dB at the corner frequency and it will continue to reduce it at a rate of 6 dB/octave (20 dB per decade) for signals below the corner frequency.

The 0 g offset level of the ADXL50 and ADXL05 accelerometers is preset at +1.8 V. There are two simple ways to change this to a more convenient level, such as +2.5 V which, being at the middle of the supply voltage, provides the greatest output voltage swing.

When using the ac coupled circuit of Figure 3, only a single resistor, R2, is required to swing the buffer output to +2.5 V. Since the "+" input of the buffer is referenced

at +1.8 V, its summing junction, Pin 10, is also held constant at +1.8 V. Therefore, to swing the buffer's output to the desired +2.5 volt 0 g bias level, its output must move up +0.7 V ( $2.5 \text{ V} - 1.8 \text{ V} = 0.7 \text{ V}$ ). Therefore, the current needed to flow through R3 to cause this change,  $I_{R3}$ , is equal to:

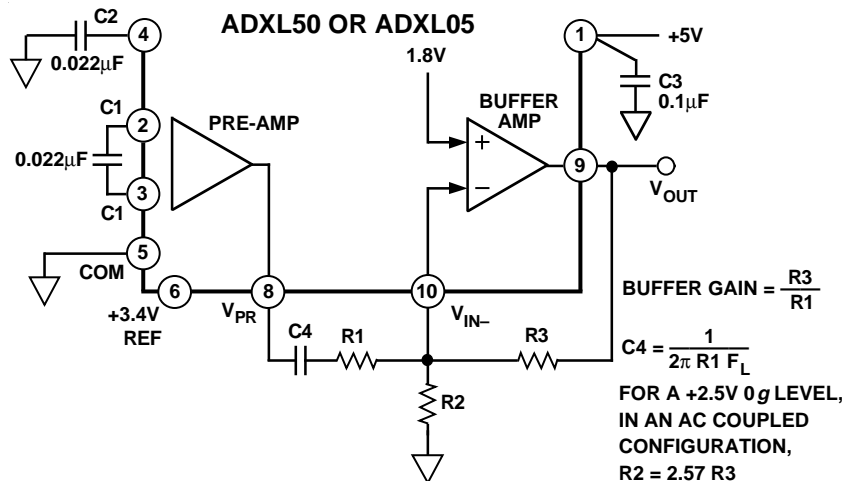
$$I_{R3} = \frac{0.7 \text{ Volts}}{R3 \text{ in Ohms}}$$

In order to force this current through R3, the same current needs to flow from Pin 10 to ground through resistor R2. Since Pin 10 is always held at +1.8 V, R2 is equal to:

$$R2 = \frac{1.8 \text{ Volts}}{I_{R3}}$$

Therefore, for an ac coupled connection and a +2.5 V 0 g output:

$$R2 = \frac{1.8 \text{ Volts} \times R3}{0.7 \text{ Volts}} = 2.57 \times R3$$



ADXL05 RECOMMENDED COMPONENT VALUES

FULL-SCALE RANGE	SCALE FACTOR IN mV/g	DESIRED LOW FREQUENCY LIMIT, $F_L$	R1 IN kΩ	CLOSEST C4 VALUE	R3 IN kΩ	R2 VALUE IN kΩ FOR +2.5V 0g LEVEL
±2g	1000	30Hz	49.9	0.10μF	249	640
±5g	400	30Hz	127	0.039μF	249	640
±2g	1000	3Hz	49.9	1.0μF	249	640
±5g	400	1Hz	127	1.5μF	249	640
±5g	400	0.1Hz	127	15μF	249	640

ADXL50 RECOMMENDED COMPONENT VALUES

FULL-SCALE RANGE	SCALE FACTOR IN mV/g	DESIRED LOW FREQUENCY LIMIT, $F_L$	R1 IN kΩ	CLOSEST C4 VALUE	R3 IN kΩ	R2 VALUE IN kΩ FOR +2.5V 0g LEVEL
±10g	200	30Hz	24	0.22μF	249	640
±20g	100	10Hz	24	0.68μF	127	326
±10g	200	3Hz	24	2.2μF	249	640
±20g	100	1Hz	24	6.8μF	127	326
±10g	200	0.1Hz	24	68μF	249	640

Figure 3. Typical Component Values for AC Coupled Circuit



Increasing its resistance above this value makes trimming the offset easier, but may not provide enough trim range to set  $V_{OUT}$  equal to +2.5 V for all devices.

The buffer's maximum output swing should be limited to  $\pm 2$  volts, which provides a safety margin of  $\pm 0.25$  volts before clipping. With a +2.5 volt 0 g level, the maximum gain the buffer should be set to  $(R3/R1)$  equals:

$$\frac{2 \text{ Volts}}{\text{Output Scale Factor at } V_{PR} \text{ Times the Max Applied Acceleration in } g\text{'s}}$$

Note that the value of  $R1$  should be kept as large as possible, 20 k $\Omega$  or greater, to avoid loading down the  $V_{PR}$  output.

The device scale factor and 0 g offset levels can be calibrated using the earth's gravity as explained in the ADXL50 and ADXL05 data sheets.